



# **Air Pliers**

Hand-held pliers for the use of:

- Cutting
- Angle Forming and Flattening
- Sealing Operations
- Pressing
- Mounting clamps

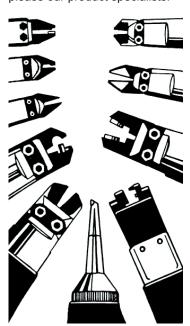
- High Power
  - max. cutting force 8700 N
  - max. squeeze force 4500 N
- Easy Handling
- Long Lifespan

Air pliers are suitable for the industrial use for example in the automotive industry, in machine building industry, in the appliance industry as well as in maintenance and assembly departments.



# Pliers for sealing and stamping seals

DEPRAG CZ a.s. offers air pliers for sealing and stamping seals. For more informations contact please our product specialists.





#### **ADVANTAGES**

### Pneumatic pliers for the use of:

- Cutting Cu, Al, Ag, plastic materials (PVC, PF) and steel max. 400 N/mm²/ 25 long tons/sq.in
- · Simultaneous cutting and wire-end flattening or
- Simultaneous cutting and 90° angle forming of wire ends of electronic components
- Sealing operations
- · Pressing of cable joints
- · Mounting of CLIC-, COBRA-, hose- or spring clamps

### **Easy Handling**

The favorable weight/dimension to power ration (max. cutting force 8 700 N, max. squeeze force 4 500 N) makes them very handy and easy to work. The plier inserts can be operated in any cutting position by turning the complete plier head against the plier body and lever. The jaws of the plier inserts are separately supported in the pliers head and therefore extremely easy to operate.

#### **High Power**

Max. cutting force 8 700 N. Max. squeeze force 4 500 N.

#### Long Lifespan

The most modern technologies applied to thermal processing, guarantee the high lifespan and reliability of all our plier components.

### Plier inserts for cutting are available in two designs:

- Standard execution for cutting metals.

  One insert side has an edge for cutting, the other insert side is designed as a counter-holder. This eliminates a possible crossing of the inserts and this extensive wear of the insert joint. When cutting soft, flowing materials, an overlapping of the inserts results
- Special execution for cutting plastic materials.

  Both insert sides are equipped with a cutting edge.

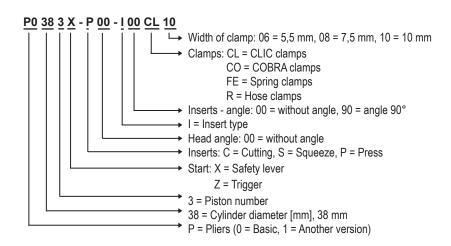
in uneven cuts or nicks.







### TYPE KEY



# SPECIFICATIONS - PLIERS FOR CUTTING, WITHOUT PLIER INSERTS

# Pliers for cutting, with trigger and integrated lever-lock to avoid unintentional start.



<b>Model</b> Part Number			<b>P0181</b> 80767		<b>P0241</b> 80767		<b>P1361</b> 60612	<b>Z-C00</b> 07A	<b>P1362</b> 60612	<b>2Z-C00</b> 08A	<b>P0452</b> 80769	<b>2Z-C00</b> 01A
Pliers insert, mounted (optional accessories)			no (plier i	nsert I18.)	no (plier i	nsert I24.)	no (plier i	nsert I36.)	no (plier i	nsert I36.)	no (plier i	nsert I45.)
Length L (without plier insert)	mm	(in)	128	(5.04)	149	(5.87)	173	(6.81)	228	(8.98)	262	(10.31)
Body diameter D	mm	(in)	27	(1.06)	35	(1.38)	50	(1.97)	50	(1.97)	60	(2.36)
Weight (without plier insert)	kg	(lbs)	0,08	(.18)	0,15	(.33)	0,48	(1.06)	0,59	(1.30)	1,04	(2.29)
I.D. of air inlet hose	mm	(in)	6	(1/4")	6	(1/4")	6	(1/4")	6	(1/4")	6	(1/4")
Air connection/Stroke	I		0,04		0,10		0,22		0,37		0,80	
Air connection			G 1/8"	İ	G 1/4"	i	G 1/4"	i	G 1/4'	i	G 1/4"	i

Specifications at 90 psi (6,3 bar)

Max. opening width of plier inserts depends on type of plier inserts.

Standard Equipment:	Quick release coupling, Part No. 804250
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# Pliers for cutting, with safety lever.

These pliers are made for heavy-duty applications and provide increased longevity.



Model Part Number					<b>P0283X-C00</b> 8249651C		<b>P0382X-C00</b> 8272051A		<b>P0383X-C00</b> 6061225A		<b>P0452X-C00</b> 8258171B		<b>P0453X-C00</b> 8258171A	
Pliers insert, mounted (optional accessories)		no (plier i	nsert I28.)	no (plier i	nsert I28.)	no (plier i	nsert I38.)	no (plier i	insert I38.)	no (plier i	nsert I45.)	no (plier i	nsert I45.)	
Length L (without plier insert)	mm (in)	204	(8.03)	251	(9.88)	216	(8.53)	270	(10.63)	251	(9.88)	311	(12.24)	
Body diameter D	mm (in)	36	(1.42)	36	(1.42)	47	(1.85)	47	(1.85)	54	(2.13)	54	(2.13)	
Weight (without plier insert)	kg (in)	0,5	(1.1)	0,6	(1.3)	0,65	(1.4)	0,8	(1.8)	1,0	(2.2)	1,15	(2.5)	
I.D. of air inlet hose	mm (in)	6	(1/4")	6	(1/4")	6	(1/4")	6	(1/4")	6	(1/4")	6	(1/4")	
Air connection/Stroke	I	0,21		0,31		0,50		0,74		0,81		1,20		
Air connection		G 1/8"	i	G 1/8	ʻi	G 1/4"	i	G 1/4'	ʻi	G 1/4"	i	G 1/4"	i	

Specifications at 90 psi (6,3 bar)

Remark:

**Standard Equipment:** 

Max. opening width of plier inserts depends on type of plier inserts.

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Quick release coupling, Part No. 804250

Suitable cutting inserts may be found in optional accessories - page 6.

# SPECIFICATIONS - PLIERS FOR CLAMPS-MOUNTING, WITH PLIER INSERTS

# Pliers for CLIC-clamps, with safety lever.



Model Part Number		P0383X-P00-I9 8215721A	0CL06	<b>P0383X-P00-I</b> 8215721B	90CL08
Basic position		open		open	
Width of clamp	mm	6	(1/4")	8	(5/16")
Insert opening, adjustable		yes		yes	
Pliers insert, mounted		yes		yes	
Max. opening width	mm	20,0	(.79)	20,0	(.79)
Min. closing width	mm	2,5	(.10)	2,5	(.10)
Air consumption/stroke	l	0,32		0,32	
Length L (with plier insert)	mm	211	(8.31)	211	(8.31)
Body diameter D	mm	47	(1.85)	47	(1.85)
Weight (with plier insert)	kg	0,75		0,75	
I.D. of air inlet hose	mm	6	(1/4")	6	(1/4")
Air connection		G 1/4"i		G 1/4"i	

Specifications at 90 psi (6,3 bar)

Standard Equipment:
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# Pliers for CLIC-clamps, with safety lever.



Model Part Number		<b>P0383X-S</b> 8298331B	00-I90R08	P0384X-S0		<b>P0451X-S</b> 8074721B	00-I90R	<b>P0452X-S</b>		
Part Number	Part Number			02903310	6296331C					
For hose clamps		d	dia. up to mm 50 / in 1-31/32"			dia.	dia. mm 50 up to 100 / in 1-31/32" up to 3-15/64"			
Basic position		open		open		open		open		
Width of clamp	mm	7,5		10		-		<b>-</b>		
Insert opening, adjustable		yes		yes		yes		yes		
Pliers insert, mounted		yes		yes		yes		yes		
Max. opening width	mm	13	(1/2")	13	(1/2")	12	(15/32")	12	(15/32")	
Min. closing width	mm	0,8	(.03)	0,8	(.03)	0,8	(.03)	0,8	(.03)	
Air consumption/stroke	I	0,39		0,52		0,49		0,97		
Length L (with plier insert)	mm	201	(7.91)	238	(9.37)	218	(8.58)	291	(11.46)	
Body diameter D	mm	47	(1.85)	47	(1.85)	54	(2.13)	54	(2.13)	
Weight (with plier insert)	kg	0,65	(1.4)	0,75	(1.7)	1,0	(2.2)	1,2	(2.6)	
I.D. of air inlet hose	mm	6	(1/4")	6	(1/4")	6	(1/4")	6	(1/4")	
Air connection		G 1/4"i		G 1/4"i		G 1/4"i		G 1/4"i		

Specifications at 90 psi (6,3 bar)

Standard Equipment:	Quick release coupling, Part No. 804250

# SPECIFICATIONS - PLIERS FOR CLAMPS-MOUNTING, WITH PLIER INSERTS

# Pliers for COBRA-clamps, with safety lever.



<b>Model</b> Part Number		<b>P0383X-P00-I90CO</b> 6061212A	
Basic position		open	
Width of clamp	mm	9	(23/64")
Insert opening, adjustable		yes	
Pliers insert, mounted		yes	
Max. opening width	mm	23	(.91)
Min. closing width	mm	6,5	(.26)
Air consumption/stroke	l	0,39	
Length L (with plier insert)	mm	209	(8.23)
Body diameter D	mm	47	(1.85)
Weight (with plier insert)	kg	0,6	(1.3)
I.D. of air inlet hose	mm	6	(1/4")
Air connection		G 1/4"i	

Specifications at 90 psi (6,3 bar)

# Pliers for spring-clamps, with safety lever.



Model Part Number		<b>P0383X-P00-IF</b> 8247811A	E	<b>P0452X-P00</b> 8074741A	P0452X-P00-IFE			
For spring clamps			up to mm 50 / in 1-31/32"		dia. mm 50 up to 100 / in 1-31/32" up to 3-15/64"			
Basic position		open		open				
Width of clamp	mm	-		-				
Insert opening, adjustable		yes		yes	yes			
Pliers insert, mounted		yes		yes				
Max. opening width	mm	62	(2.44)	70	(2.76)			
Min. closing width	mm	5	(.20)	5	(.20)			
Air consumption/stroke	I	0,39		0,41				
Length L (with plier insert)	mm	243	(9.57)	251	(9.88)			
Body diameter D	mm	47	(1.85)	54				
Weight (with plier insert)	kg	0,75	(1.7)	1,25	(2.8)			
I.D. of air inlet hose	mm	6	(1/4")	6	(1/4")			
Air connection		G 1/4"i		G 1/4"i				

Specifications at 90 psi (6,3 bar)

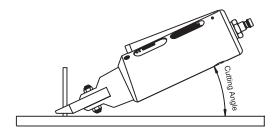
Standard Equipment:	Quick release coupling, Part No. 804250
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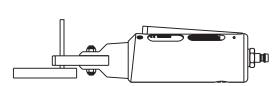
# **OPTIONAL ACCESSORIES - PLIER INSERTS**

Plier Insert - Type	Part Number	Max. Inserts Opening (mm)	Cutting Angle *	Cutting Capacity Ø (mm) *)	Cutting Geometry see page 7
For Type P0181Z-C00				` , ,	
I18C00	822306	3,2	without angle	3	Α
I18C00H2	6950285	3,2	without angle	3	В
I18C00HK2	6950286	3,2	without angle	3	С
I18C25	6950133	3,2	25	2,8	Α
I18C25H2	6950287	3,2	25	2,8	В
I18C25HK2	6950271	3,2	25	2,8	С
For Type P0241Z-C00		'			·
I24C00	807679	5	without angle	2	А
				3	
I24C00H2	6950288	5	without angle	4,5	B
I24C00HK2	826648	5	without angle	4,5	C
I24C21	807678	5	21	3 4,5	A
I24C21H2	6950289	5	21	4,5	В
I24C21HK2	807809	5	21	3 4,5	С
For Type P0282X-C00	, P0283X-C00			7,0	
128C00	829827	9,5	without angle	8	Α
I28C00H2	6950290	9,5	without angle	8	В
I28C00HK2	6950165	9,5	without angle	8	C
I28C30	826268	9,3	30	8	A
I28C30H2	6950291	9,3	30	8	В
I28C30HK2	829826	9,3	30	8	C
For Type P1361Z-C00	, P1362Z-C00	- 7 -			
I36C00	807681	14,5	without angle	12	Α
I36C00H2	6950071	14,5	without angle	12	В
I36C00HK2	807389	14,5	without angle	12	С
I36C25	6950073	14,5	25	12	Α
I36C25H2	6950072	14,5	25	12	В
I36C25HK2	807528	14,5	25	12	С
For Type P0382X-C00	, P0383X-C00				
I38C00	829830	15	without angle	12,5	Α
I38C00H2	6950292	15	without angle	12,5	В
I38C00HK2	827204	15	without angle	12,5	С
I38C25	829829	11,5	25	9	Α
I38C25H2	832172	11,5	25	9	В
I38C25HK2	827418	11,5	25	9	С
For Type P0452Z-C00					
I45C00	807692	10,5	without angle	9	A
I45C00H2	6950214	10,5	without angle	9	В
I45C00HK2	6950137	10,5	without angle	9	С
I45C30	6950159	10,5	30	9	Α
I45C30H2	6950293	10,5	30	9	В
I45C30HK2	801234	10,5	30	9	С

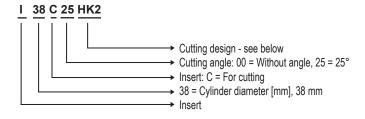
<sup>\*\*)</sup> The stated value is just a theoretical figure, describing the max. diameter which can be inserted in the plier inserts. This value is derived from the geometrical dimensions and does not mean that the pliers are able to cut it. The max. cutting diameter depends on the material.

## \* CUTTING ANGLE





### **TYPE KEY - CUTTING INSERTS**



# **CUTTING GEOMETRY**

A



## Application:

Plastics, copper, soft aluminium, small crosssections, steel



### Characteristics:

Both jaw inserts made from hardened material, upper jaw has a sharp edge, lower jaw is flat (no edge) B

#### H2



## Application:

Hard, reinforced plastics (GFK), steel (limited), reinforced copper, larger cross-sections



## Characteristics:

Both jaw inserts made from hardened material both jaws have an edge in V-form

C

#### HK2



## Application:

Hard, reinforced plastics (GFK), steel (limited), reinforced copper, larger cross-sections, for flush cuts



#### Characteristics:

Both jaw inserts made from hardened material, both jaws have a sharp edge



