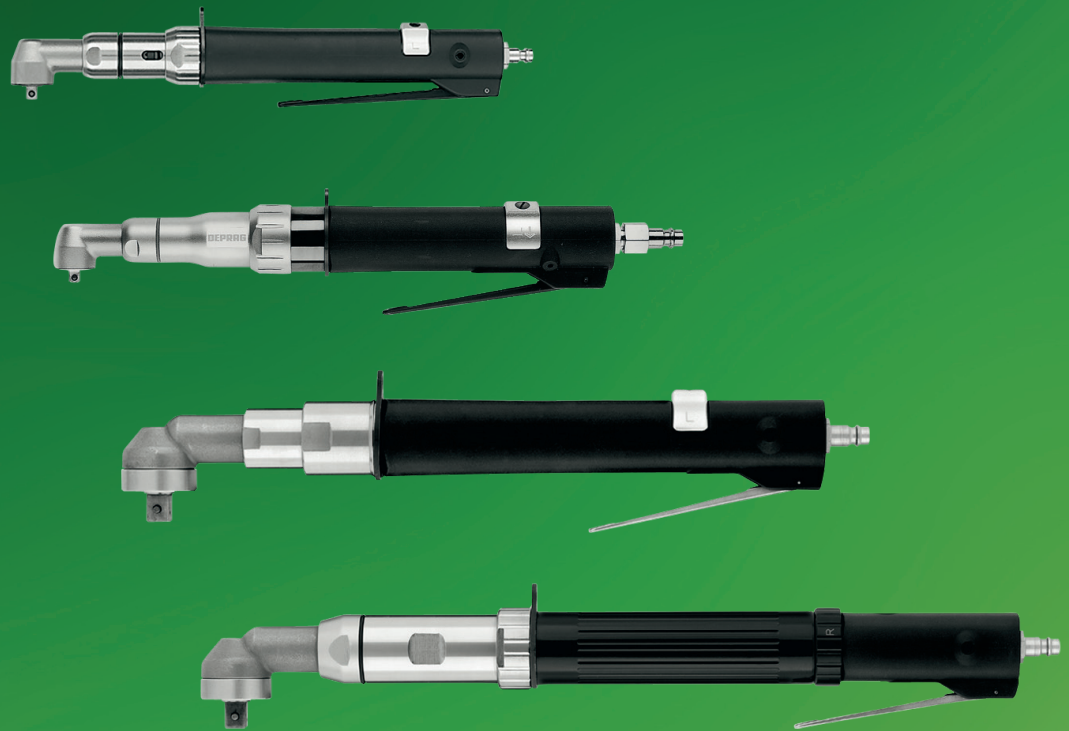


Handheld Screwdriver pneumatic



MINIMAT Screwdrivers

The basic solution for almost all screwdriving tasks

angle head design – torque from 0.3 - 65 Nm / 3 to 575 in.lbs

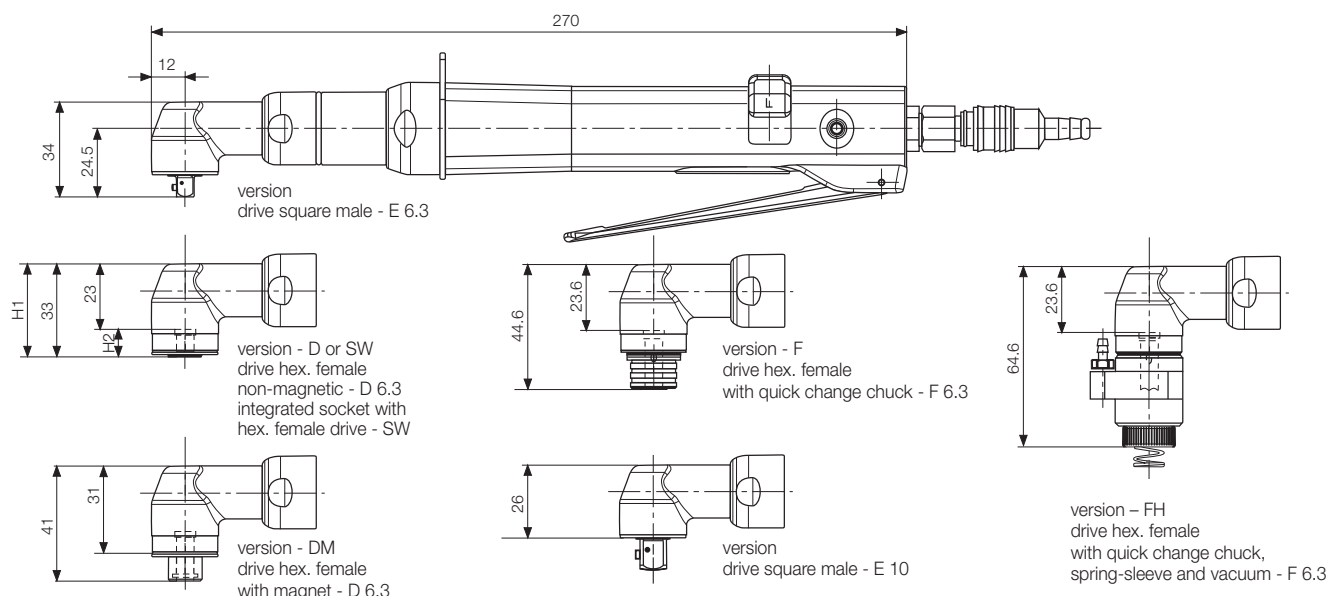
- robust
- highest precision
- ergonomic
- long-life
- low noise level

The particular strength of the MINIMAT screwdriver in angle head design is that it can carry out screw assemblies with torque ranges from 0.3 Nm to 65 Nm. In these ranges you can not only assemble screws but also adjust them. Screwdrivers with angle head design are preferably used for assemblies in tight areas. Because of the angle head design even large torque values can be managed by hand without problems. The handle is linked with the angle head by a plug connection and can be arrested in different positions. The ergonomic MINIMAT screwdriver is extremely durable due to its extraordinary processing quality and design for heavy industrial use. The MINIMAT clutch works with the tried and tested principle of a mechanical separation and shut-off clutch.

Torque accuracies of < 3% standard deviation and thus Cmk values of ≥ 1.67 with a tolerance of $\pm 15\%$ can be reached * with these handheld screwdrivers. Statistically speaking, the error rate is less than 0.6 per one million screw assemblies.

*) under suitable process conditions



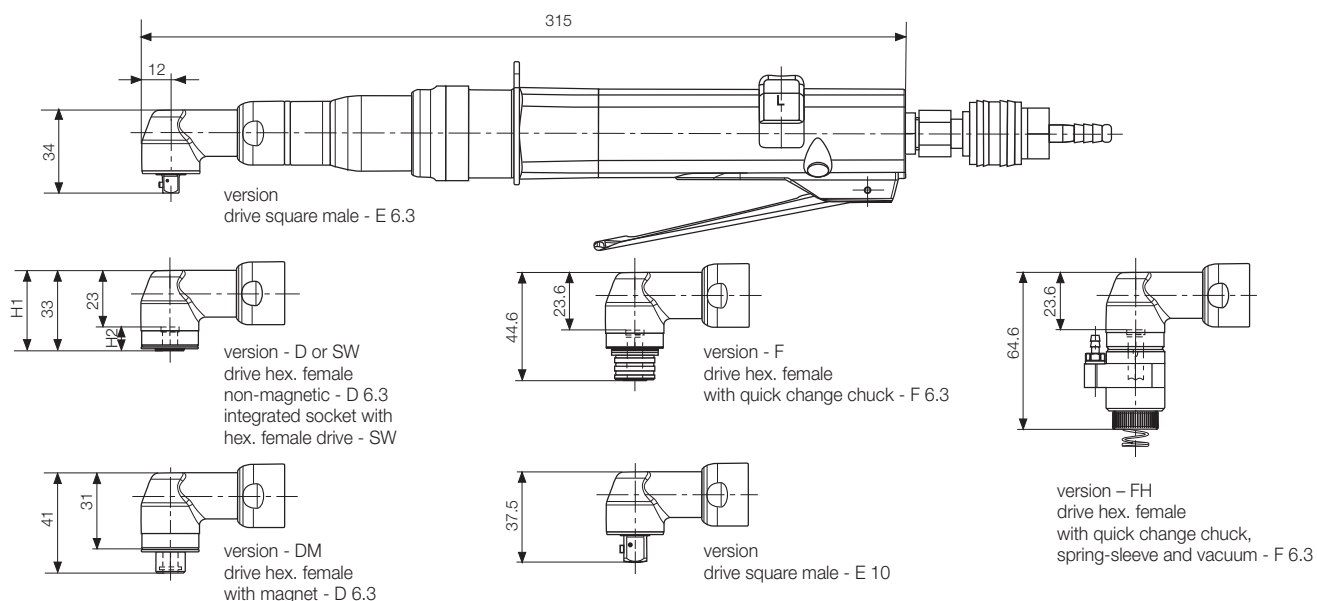


*) Measurement plus length of bit or sockets is space requirement.

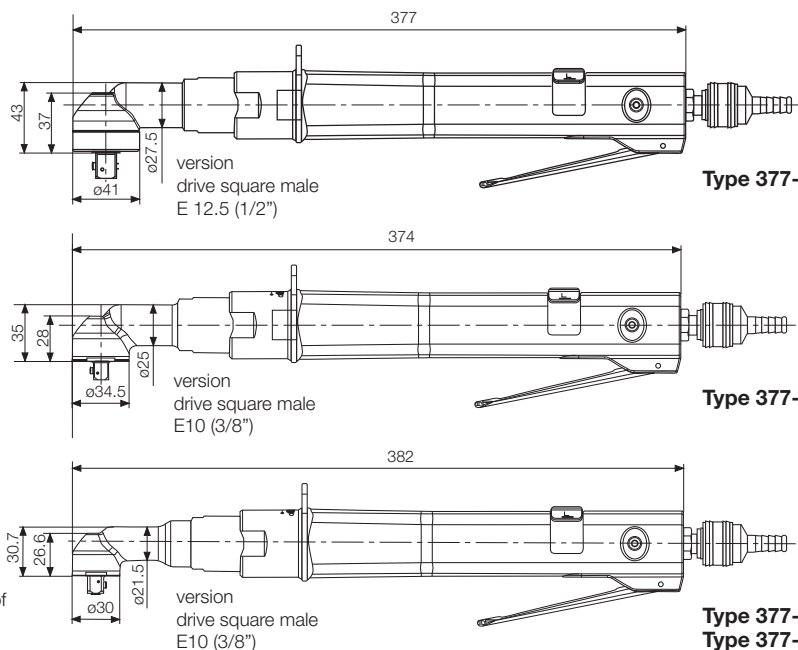
390981

Technical Data – Screwdriver Style			Motor Size 2		
Driver reversible, right shut-off drive square male 1/4"	Type Part no.		377-321U 386530B	377-421U 386530D	377-521U 386530C
Driver reversible, right shut-off drive square male 3/8"	Type Part no.		377-321U-E10 390887B	377-421U-E10 390887D	377-521U-E10 390887C
Driver reversible, right shut-off drive hex. female 1/4" non-magnetic	Type Part no.		377-321U-D 390883B	377-421U-D 390883D	377-521U-D 390883C
Driver reversible, right shut-off drive hex. female 1/4" with magnet	Type Part no.		377-321U-DM 390884B	377-421U-DM 390884D	377-521U-DM 390884C
Driver reversible, right shut-off drive hex. female 1/4" with quick change chuck	Type Part no.		377-321U-F 390885B	377-421U-F 390885D	377-521U-F 390885C
Driver reversible, right shut-off drive hex. female 1/4" with quick change chuck and spring-sleeve	Type Part no.		377-321U-FH 390886B	377-421U-FH 390886D	377-521U-FH 390886C
Driver reversible, right shut-off integrated socket with hex. female drive	Type Part no.		377-32 U-SW..	377-421U-SW..	377-521U-SW..
AF 6 mm	Part no.		3909251B	3909251D	3909251C
AF 8 mm	Part no.		3909252B	3909252D	3909252C
AF 10 mm	Part no.		3909253B	3909253D	3909253C
AF 13 mm	Part no.		3909254B	3909254D	3909254C
Screws	up to		M 4	M 5	M 5
Torque min.	Nm / in. lbs		0.4 / 4	0.4 / 4	0.3 / 3
Torque max.	Nm / in. lbs		3.5 / 31	4.5 / 40	6.5 / 57
Speed, idling	rpm		780	500	350
Air consumption	m³/min / cfm		0.3 / 11	0.3 / 11	0.3 / 11
Height (H1) for AF 6 - AF 10 / AF 13	mm		29 / 30.5	29 / 30.5	29 / 30.5
	in.		1 9/64 / 1 13/64	1 9/64 / 1 13/64	1 9/64 / 1 13/64
Height (H2) for AF 6 / AF 8 / AF 10 / AF 13	mm		3.5 / 4 / 4 / 5.5	3.5 / 4 / 4 / 5.5	3.5 / 4 / 4 / 5.5
	in.		9/64 / 5/32 / 5/32 / 7/32	9/64 / 5/32 / 5/32 / 7/32	9/64 / 5/32 / 5/32 / 7/32
Weight	kg / lbs		0.85 / 1.9	0.85 / 1.9	0.85 / 1.9
Noise level	dB (A)		67	67	67
Air hose dia.	mm / in.		6 / 1/4	6 / 1/4	6 / 1/4
Air inlet pipe thread size			1/8" m	1/8" m	1/8" m
Included in delivery			Hose coupling with nozzle and nipple · Torque adjustment tool · Assortment of clutch springs		
Optional equipment			Exhaust hose (1 m / 3.3 ft.) part no. 389653A suitable for -...U-FH types: vacuum connector for screw suction no. 392636A		

Performance data relate to an air pressure of 6.3 bar (90 PSI)



Technical Data – Screwdriver Style		Motor Size 2.5	
Driver reversible, right shut-off drive square male 1/4"	Type Part no.	376-7251U 378385A	376-3251U 378385B
Driver reversible, right shut-off drive square male 3/8"	Type Part no.	376-7251U-E10 382687A	376-3251U-E10 382687B
Driver reversible, right shut-off drive hex. female 1/4" non-magnetic	Type Part no.	376-7251U-D 382683A	376-3251U-D 382683B
Driver reversible, right shut-off drive hex. female 1/4" with magnet	Type Part no.	376-7251U-DM 382684A	376-3251U-DM 382684B
Driver reversible, right shut-off drive hex. female 1/4" with quick change chuck	Type Part no.	376-7251U-F 382685A	376-3251U-F 382685B
Driver reversible, right shut-off drive hex. female 1/4" with quick change chuck and spring-sleeve	Type Part no.	376-7251U-FH 382686A	376-3251U-FH 382686B
Driver reversible, right shut-off integrated socket with hex. female drive	Type	376-7251U-SW..	376-3251U-SW..
AF 6 mm	Part no.	3861391A	3861391B
AF 8 mm	Part no.	3861392A	3861392B
AF 10 mm	Part no.	3861393A	3861393B
AF 13 mm	Part no.	3861394A	3861394B
Screws	up to	M 6	M 6
Torque min.	Nm / in. lbs	1.5 / 13	1.5 / 13
Torque max.	Nm / in. lbs	8 / 71	15 / 133
Speed, idling	rpm	810	410
Air consumption	m³/min / cfm	0.35 / 12	0.35 / 12
Height (H1) for AF 6 - AF 10 / AF 13	mm	29 / 30.5	29 / 30.5
	in.	1 9/64 / 1 13/64	1 9/64 / 1 13/64
Height (H 2) for AF 6 / AF 8 / AF 10 / AF 13	mm	3.5 / 4 / 4 / 5.5	3.5 / 4 / 4 / 5.5
	in.	9/64 / 5/32 / 5/32 / 7/32	9/64 / 5/32 / 5/32 / 7/32
Weight	kg / lbs	1.2 / 2.6	1.2 / 2.6
Noise level	dB (A)	76	76
Air hose dia.	mm / in.	6 / 1/4	6 / 1/4
Air inlet pipe thread size		1/4" m	1/4" m
Included in delivery		Hose coupling with nozzle and nipple · Torque adjustment tool · Assortment of clutch springs	
Optional equipment		Exhaust hose (0.6 m / 2 ft.), part no. 398703B	



Type 377-731U/-331U/-431U-E12.5

Type 377-431U-E10

404448

**Type 377-731U-E10
Type 377-331U-E10**

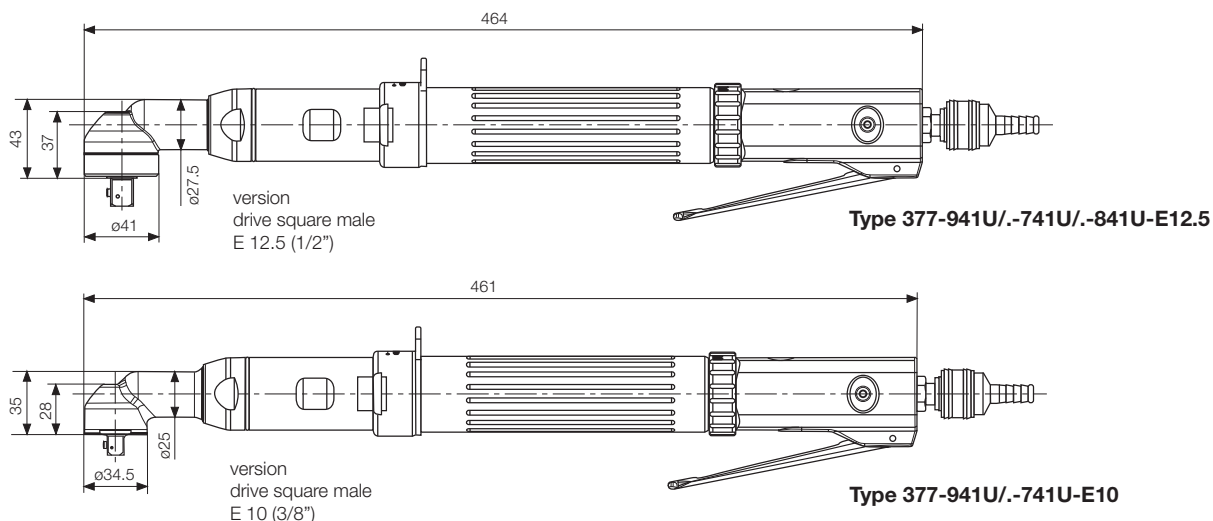
411311

Screwdriver Style		Motor Size 3		
Driver reversible, right shut-off drive square male E12.5 (1/2")	Type Part no.	377-731U-E12.5 396037C	377-331U-E12.5 396037D	377-431U-E12.5 396037E
Screws	up to	M 6	M 8	M 10
Torque min.	Nm / in. lbs	4 / 35	4 / 35	4 / 35
Torque max.	Nm / in. lbs	11 / 97	20 / 177	35 / 310
Speed, idling	rpm	700	350	180
Air consumption	m ³ /min / cfm	0.4 / 14	0.4 / 14	0.4 / 14
Length (L)	mm / in.	377 / 14 27/32	377 / 14 27/32	377 / 14 27/32
Weight	kg / lbs	2 / 4.4	2 / 4.4	2 / 4.4
Noise level	dB (A)	75	75	75
Air hose dia.	mm / in.	10 / 3/8	10 / 3/8	10 / 3/8
Air inlet pipe thread size		1/4" f	1/4" f	1/4" f
Driver reversible, right shut-off drive square male E10 (3/8")	Type Part no.	377-731U-E10 411310C	377-331U-E10 411310D	377-431U-E10 400611E
Screws	up to	M 6	M 8	M 10
Torque min.	Nm / in. lbs	4 / 35	4 / 35	4 / 35
Torque max.	Nm / in. lbs	10 / 88.5	19 / 168	33 / 292
Speed, idling	rpm	730	365	190
Air consumption	m ³ /min / cfm	0.4 / 14	0.4 / 14	0.4 / 14
Length (L)	mm / in.	382 / 15 1/32	382 / 15 1/32	374 / 14 23/32
Weight	kg / lbs	1.9 / 4.2	1.9 / 4.2	1.9 / 4.2
Noise level	dB (A)	75	75	75
Air hose dia.	mm / in.	10 / 3/8	10 / 3/8	10 / 3/8
Air inlet pipe thread size		1/4" f	1/4" f	1/4" f
Included in delivery	Hose coupling with nozzle and nipple · Torque adjustment tool · Assortment of clutch springs			
Optional equipment	Exhaust hose (0.6 m / 2 ft.), part no. 398703A			

Performance data relate to an air pressure of 6.3 bar (90 PSI)

Screwdriver Style	Suitable tool inserts and connecting components
External square drive DIN 3121 – E 6.3 (1/4")	with a drive as per DIN 3121 – G 6.3 (1/4")
External square drive DIN 3121 – E 10 (3/8")	with a drive as per DIN 3121 – G 10 (3/8")
External square drive DIN 3121 – E 12.5 (1/2")	with a drive as per DIN 3121 – G 12.5 (1/2")
Internal hex. drive DIN ISO 1173 – D 6.3 (1/4")	with a drive as per DIN ISO 1173 – C 6.3 (1/4")
Internal hex. drive DIN ISO 1173 – F 6.3 (1/4")	with a drive as per DIN ISO 1173 – E 6.3 (1/4")
Internal hex. drive DIN ISO 1173 – D 8 (5/16")	with a drive as per DIN ISO 1173 – C 8 (5/16")

Please also find suitable tool inserts in our product catalog D3320E.



*) Measurements plus length of bit or sockets in space requirement

404429

Technical Data – Screwdriver Style		Motor Size 4		
Driver reversible, right shut-off drive square male E12.5 (1/2")	Type	377-941U-E12.5	377-741U-E12.5	377-841U-E12.5
	Part no.	379100B	379100C	379100D
Screws	up to	M 10	M 10	M 12
Torque min.	Nm / in. lbs	8 / 70.8	8 / 70.8	8 / 70.8
Torque max.	Nm / in. lbs	32 / 283	46 / 407	65 / 575
Speed, idling	rpm	410	270	185
Air consumption	m³/min / cfm	1 / 35.3	1 / 35.3	1 / 35.3
Length (L)	mm / in.	464 / 18	464 / 18	464 / 18
Weight	kg / lbs	2.3 / 5	2.3 / 5	2.3 / 5
Noise level	dB (A)	78	78	78
Air hose dia.	mm / in.	10 / 3/8	10 / 3/8	10 / 3/8
Air inlet pipe thread size		1/4" f	1/4" f	1/4" f
Driver reversible, right shut-off drive square male E10 (3/8")	Type	377-941U-E10	377-741U-E10	
	Part no.	400638B	400638C	
Screws	up to	M 10	M 10	
Torque min.	Nm / in. lbs	7 / 62	7 / 62	
Torque max.	Nm / in. lbs	30 / 265.5	44 / 389	
Speed, idling	rpm	430	285	
Air consumption	m³/min / cfm	1 / 35.3	1 / 35.3	
Length (L)	mm / in.	461 / 18 5/32	461 / 18 5/32	
Weight	kg / lbs	2.2 / 4.8	2.2 / 4.8	
Noise level	dB (A)	78	78	
Air hose dia.	mm / in.	10 / 3/8	10 / 3/8	
Air inlet pipe thread size		1/4" f	1/4" f	
Included in delivery		Hose coupling with nozzle and nipple · Torque adjustment tool · Assortment of clutch springs		
Optional equipment		Exhaust hose (0.6 m / 2 ft.), part no. 398703A		

Performance data relate to an air pressure of 6.3 bar (90 PSI)



It is necessary to use a torque support (e.g. stand, handgrip) for maximum torque: over 60 Nm for angle design.
Suitable torque supports can be found in our product catalog D3345E.

DEPRAG

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